Here’s the drawings for bust enlargement on front bodice, and back adjustment to widen in armhole area without changing shape of the armhole. I drew these on my computer, so they are a little crude, but should give the idea. FRONT drawing is first:
BACK is next:

Blue lines are the lines you draw, then cut and move.

Red lines are new or altered darts.

Forward shoulder adjustment on back.

Forward shoulder adjustment on front.

Widen Back, option 1

Move outward

Widen Back, option 2

Swing outward